

A large/small bucket is good for 30m<sup>2</sup>/3m<sup>2</sup>.

- VERY LOW VOC-EMISSION
- EMICODE EC 1 PLUS
- NON-FLAMMABLE
- POWERFUL ENOUGH TO BEAR HIGH TENSIONS
- HIGH INITIAL ADHESION STRENGTH
- CAN BE ACTIVATED BY HEAT
- TOOL INCLUDED
- ONE-SIDED GLUING
- STORE IN A COOL AND DRY PLACE, WELL CLOSED AT ROOM TEMPERATURE BETWEEN 10 - 30°C
- SHELF LIFE APPROX. 12 MONTHS IN UNORN PACKAGING

## APPLICATION

For one-sided bonding of HOLLANDFELT Wool felt on walls and ceilings

## PRIMING

The surface must be clean, permanently dry, and free of grease, dirt and dust. Highly porous substrates, e.g. stucco and drywall, must be primed with a primer to be applied with a fleece roller or by means of spraying.

## PROCESSING CONDITIONS

The required processing conditions 24 hours before, during and 24 hours after gluing are

- required surrounding temperature 18 - 23°C
- temperature of material and surface 15 - 23°C
- relative humidity 40 - 80%

## PROCESSING ADVICE

The substrate must be coated with Felt Glue 38007 Or 38008 with the enclosed structure roller. The felt must be applied directly to the wet glue. The glue may not become opaque or dry before the felt is laid. Woolfelt can be positioned. After placement it is advisable to roll the woolfelt with a solid rubber roller.

## GENERAL

Fresh glue stains must be removed with water immediately. Tools must be cleaned with water immediately.

## HOW TO TREAT FELT

The rolls must be unpacked and left to acclimatize in the conditions as specified. The maximum allowed percentage of residual moisture of the substrate is 4.5%.

## FINISHING OF THE SEAM

Cut felt twice up to 2 mm thickness.  
Place joint-to-joint over 3 mm thickness.

